

Work Order ID 55738

January 29, 2010 8:27:16 AM



Page 1

Item ID: D2369-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate Locator Brackets

Start Date: 1/28/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

[Signature]

Date: 10-1-29

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2369

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2369 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary

B 10-2-3

3082.040

9

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-2-3

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

81012105

x9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55738

January 29, 2010 8:27:16 AM

Page 2

Item ID: D2369-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Deck Plate Locator Brackets

Start Date: 1/28/10 Start Qty: 6.00

Required Date: 2/08/10 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location 241B

0.00



Packaging

Memo

0.00

Packaging

10-2-9

92

SF

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10602/11 HJ

MF 10-2-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

January 29, 2010 8:27:21 AM

Page 1

Work Order ID: 55738



Parent Item: D2369-1



Parent Item Name: Deck Plate Locator Brackets

Start Date: 1/28/10

Required Date: 2/08/10

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
IPP Rev:B now water jet 07-12-11 DD

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M5052H32S.040		Purchased	No			100	sf	108.6568	8.5516	131		



10-2-3

5052-H32 .040 Sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

108.6568

101875

6.625

104921

3.3568

106900

2

107513

4.5

109058

35.675

113123

56.5

118123

9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

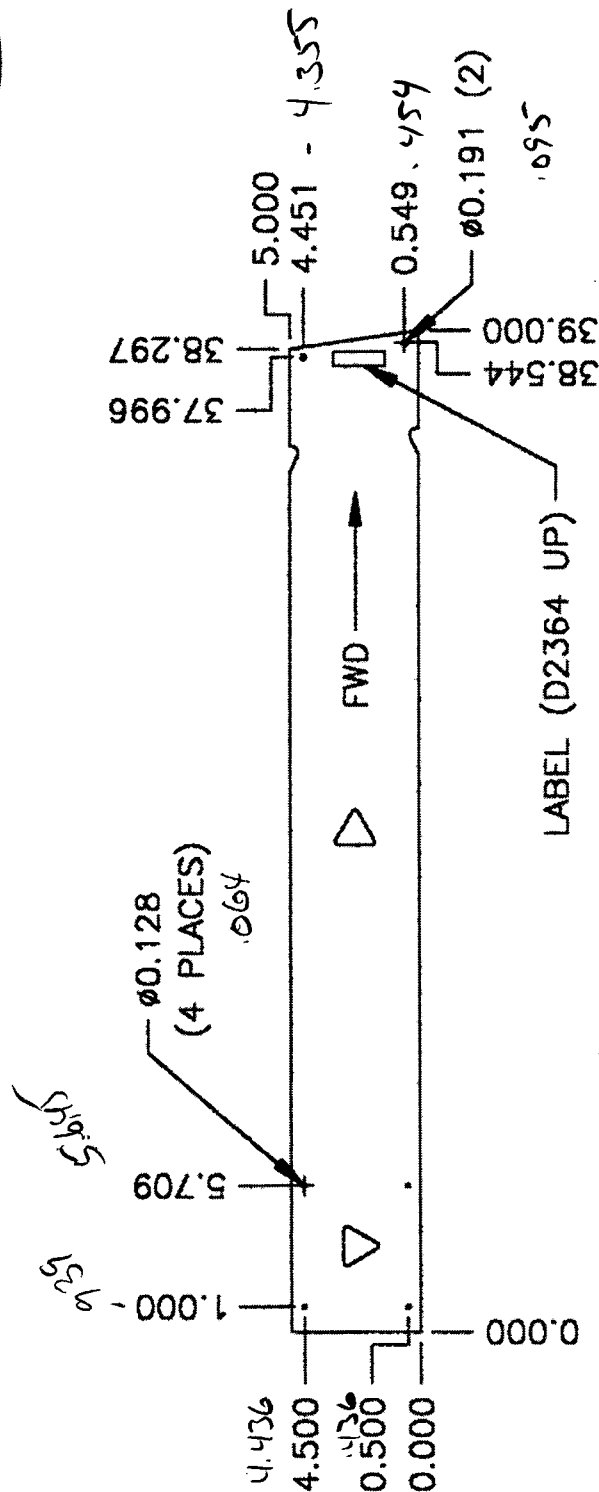
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED B W	APPROVED	D2369	SHEET 1 OF 2
DATE	TITLE		SCALE
95:02:20	DECK PLATE LOCATOR BRACKET		1:7

RELEASED
96 06 10



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35738

10-1-29

D2369-1

MATERIAL: 5052-H34 0.040 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

960610

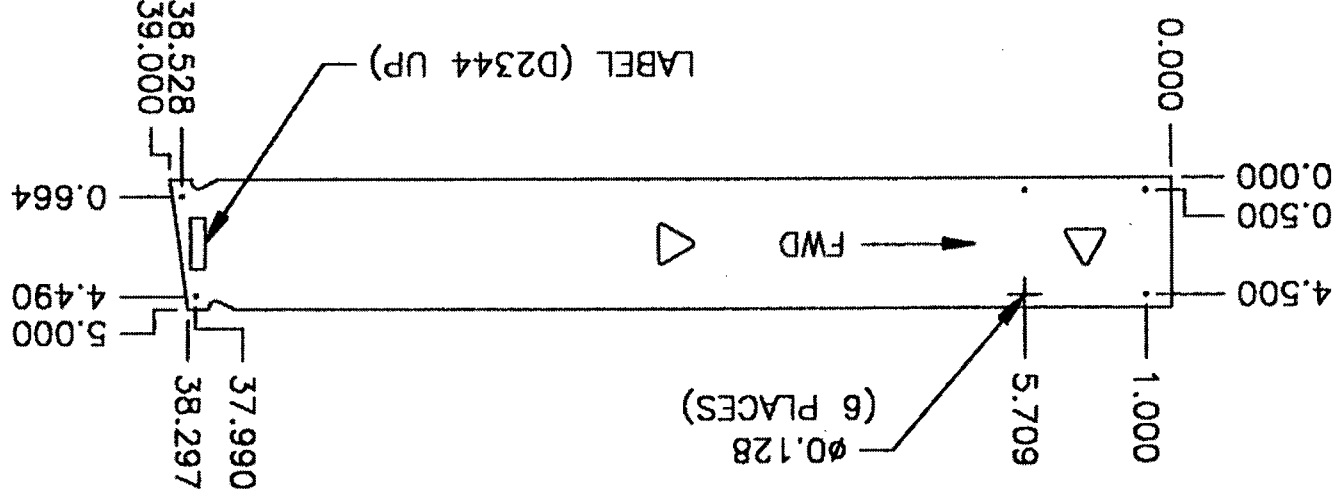
960610

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD		REV. A
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA		SHEET 2 OF 2
CHECKED	APPROVED	DRAWING NO.	SCALE	
<i>bw</i>	<i>[Signature]</i>	D2369	1:1	
DATE	TITLE		DECK PLATE LOCATOR BRACKETS	
95:02:20				

u/b 55738



D2369-3
MATERIAL: 5052-H34 0.040 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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